

## **Bags on Pallets or Slip Sheets - Secured with TY-GARD™ 20' Equipment**

Palletized or slip-sheet bagged product with either shrink-wrap or stretch-wrap in accordance with manufacturer's specifications.

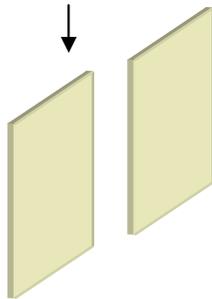
Units are loaded two wide and turned laterally (longest side perpendicular to equipment sidewalls) to eliminate lateral void, stowed from the nose to the doors with product-to-product contact. The second layer is stowed on plywood decking, 4' x 8' x 1/2" (width of container minus 1").

When product underhang of the pallet exists it is possible for the product to migrate/move on the pallet, which has the potential to cause product damage. Product underhang of the pallet is considered void space and should be filled with recommended dunnage material.

Ty-GARD applied per manufacturer's instructions, two strips equal one barrier, each layer secured with one barrier. The Ty-Gard is attached to the sidewalls with an adhesive strip a minimum of 60" long and at least 36" back from the face of the load. Note: When used with containers with ribbed/corrugated sidewalls, follow the contour of the corrugations.

Optional: plywood buffer material can be placed between lading and bullboards to help evenly distribute lading forces (not shown in diagram).

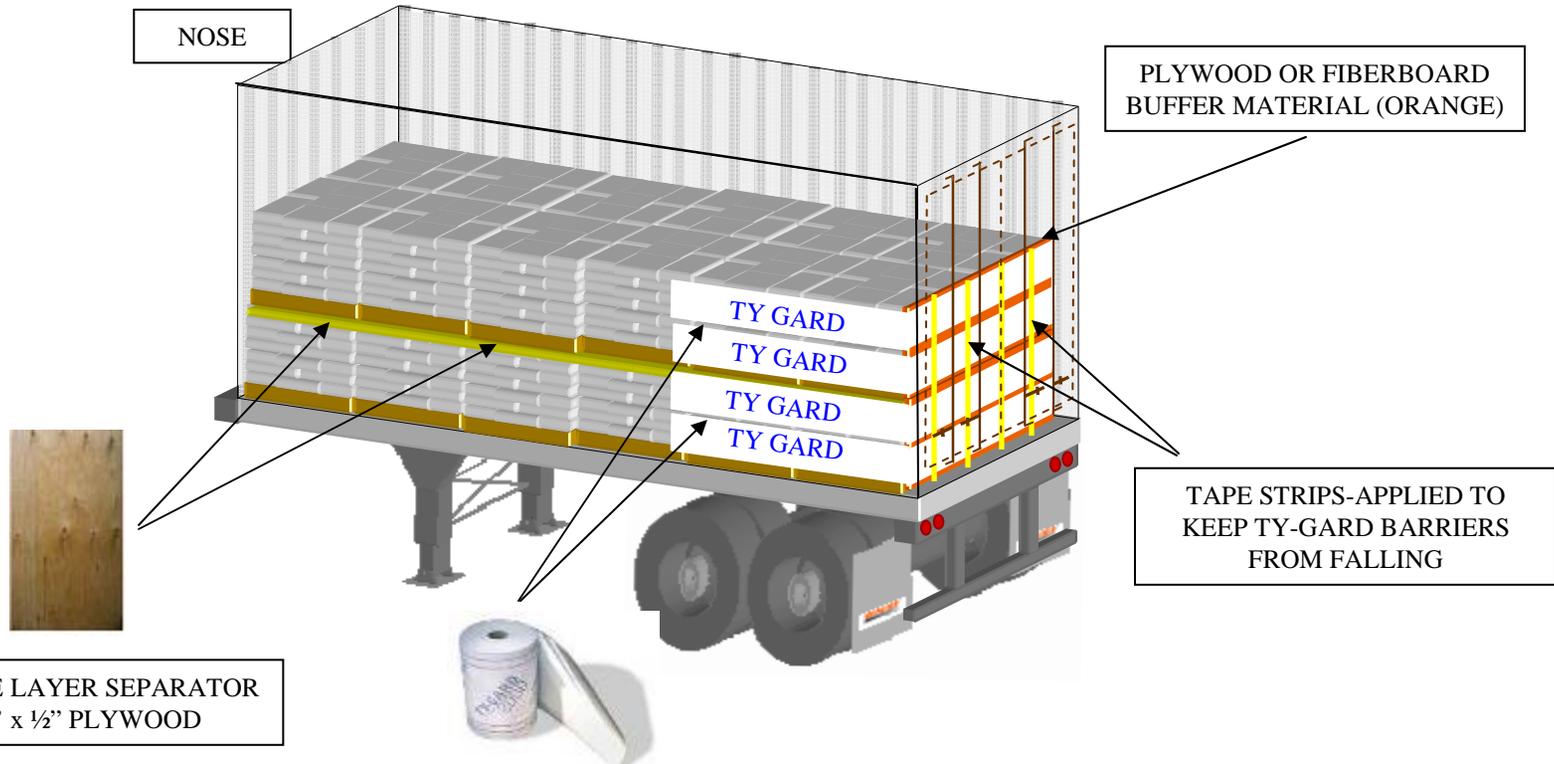
**PLYWOOD BUFFER MATERIAL CAN BE  
PLACED BETWEEN LADING & BULL BOARDS  
TO HELP EVENLY DISTRIBUTE LADING  
FORCES**



### **TY-GARD Tools**



**BAGGED PALLETIZED PRODUCT SECURED WITH TY-GARD™ IN 20' EQUIPMENT**



SUITABLE LAYER SEPARATOR  
4' x 8' x 1/2" PLYWOOD

TY-GARD APPLIED PER  
MANUFACTURER'S INSRUCTIONS  
TWO 15" STRIPS PER LAYER REQUIRED

THIS DRAWING IS DESIGNED TO ILLUSTRATE ACCEPTED LOADING PRACTICES AND DOORWAY PROTECTION. THE NUMBER OF UNITS MAY VARY ACCORDING TO WEIGHTS, CONTAINER SIZE AND CAPACITY. IT IS NOT DRAWN TO SCALE. ANY LATERAL VOID MUST BE FILLED WITH APPROPRIATE FILLER MATERIAL